



Dart Aerospace Ltd.
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RBE1X56-122-276
Job Sheet 198216



Part No: RBE1X56-122-276

Job Qty: 1 pcs

Part Name: Puller

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/23/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 15966

Note: DWG RBE1X56-122-276 Rev 1 IPP Rev. A 19.07.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - 1	1 pcs	9/9/19	9/9/19	0.00	0.20	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/9/19	9/9/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/9/19	9/9/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S214160



Part: RBE1X56-122-276

Job No: 198216

Serial No/Batch: S214160

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/17/19

Plex 7/23/19 3:16 PM Dart.lajeunesse.marie

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - FG	1 pcs	9/9/19	0.00 0.00	QC 21 - FG - 21	DAG
				QC 21 - FG - 70	21
				QC 21 - SA - 53	2-28
Part Op 100 - Assemble as per DWG. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBE1X56-122-276-1	Housing	1 pcs (1 ea)	100-Small Fab - 1	3203078	
RBE1X56-122-276-3	Bolt Assembly	1 pcs (1 ea)	100-Small Fab - 1	3213876	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	RBE1X56-122-276-1	1	0	0	
	RBE1X56-122-276-3	1	0	0	
Part Specifications					
Specifications could not be found.					

GA133

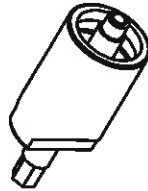
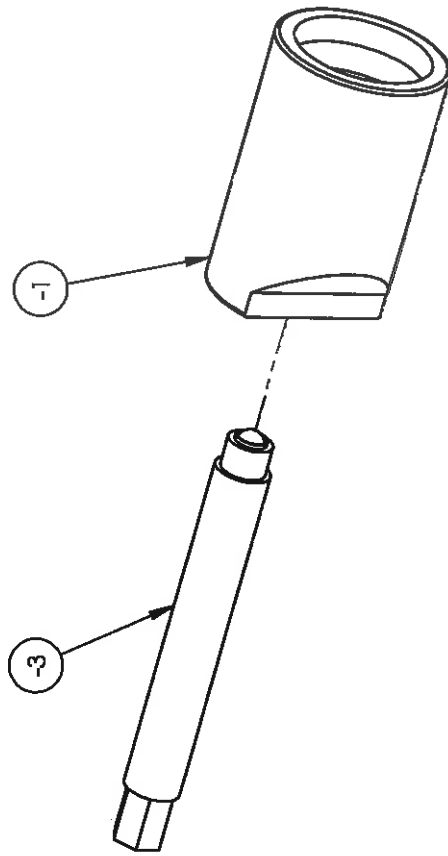
Daram.

SEP 18 2019

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TBD

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REV		ECR	REVISIONS			
1			DESCRIPTION	DATE	INITIAL	APPROVED
			RELEASED FOR PRODUCTION.	9/12/2016	r/c	JAG



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NOTICE
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NOTE:
REF. EUROCOPTER T/N 1X56-122-276.

									
PULLER									
TITLE									
DWG NO. RBE1X56-122-276									
REV 1									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/16 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/									
1. BREAK ALL SHARP EDGES .016 ± .005 OR .01R 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009									
USED ON MODEL EC145									
SCALE 1:2 DATE 7/13/2016 SHEET 1 OF 4									
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	
			-1	1	HOUSING	4140/4142		2	
	X		-3	1	BOLT ASSEMBLY			3	
	1		-5		BOLT	4140/4142		4	
	1	B/O	-7		BALL	S2 TOOL STEEL	Ø5/16 (MCMASTER-CARR #1995T13)	3	
	ASSY								
	-3								

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			